

INSTALLATION AND OPERATION

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UM980

BDS/GPS/GLONASS/Galileo/QZSS

All-constellation Multi-frequency High Precision RTK Positioning Module

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Revision History

Version	Revision History	Date
R1.0	First release	2022-08
R1.1	 If hot start is not used, V_BCKP should be connected to VCC; Updated the IO threshold in Table 2-4; Added section 3.1: Recommended Minimal Design; Updated the recommended thickness of the stencil in Chapter 4 	2022-10
R1.2	 Updated the supported frequencies; Updated the TTFF; Added chapter 3.5: Recommended PCB Package Design; Optimized Chapter 3.2 Antenna Feed Design; Optimized Chapter 3.3 Power-on and Power-off 	2023-04
R1.3	Added PPP accuracy in section 1.2	2023-09
R1.4	 Updated section 3.3 Power-on and Power-off; Added the placement direction of UM980 in Figure 5-3 	2024-03
R1.5	 Added the sensitivity specification; Added requirements for the RSV and NC pins; modified pin 35 from RSV to NC. 	2024-09

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Foreword

This document describes the information of the hardware, package, specification and the use of Unicore UM980 modules.

Target Readers

This document applies to technicians who possess the expertise on GNSS receivers.

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1 Introduction

UM980 is a new generation of GNSS high precision RTK positioning module from Unicore. It supports all constellations and all frequencies, and can simultaneously track GPS, BDS, GLONASS, Galileo, QZSS, NavIC and SBAS. The module is mainly used in surveying and mapping, precise agriculture, UAVs, and autonomous robots.

UM980 is based on NebulasIVTM, a GNSS SoC which integrates the RF-baseband and high precision algorithm. Besides, the SoC integrates a dual-core CPU, a high speed floating point processor and an RTK co-processor with 22 nm low power design, and it supports 1408 super channels. All these above enable stronger signal processing.

With the built-in JamShield adaptive anti-jamming technology, UM980 can fulfill a strengthening RTK engine solution of multi-mode multi-frequency, which ensures a good performance on RTK initialization speed, measurement accuracy and reliability even in the most challenging environments such as urban canyons and tree shades.

Furthermore, UM980 supports abundant interfaces such as UART, I²C*, SPI*, as well as 1PPS, EVENT, CAN*, which meets the customers' needs in different applications.



Figure 1-1 UM980 Module

^{*} I²C, SPI, CAN: reserved interfaces, not supported currently

1.1 Key Features

- Based on the new generation GNSS SoC -Nebulas IV[™], with RF-baseband and high precision algorithm integrated
- All-constellation multi-frequency RTK engine and advanced RTK processing technology
- Instantaneous RTK initialization technology
- 60 dB narrowband anti-jamming and jamming detection
- Heading2 technology to provide orientation information
- STANDALONE single-station high-precision positioning technology
- Supports B2b-PPP and E6-HAS

1.2 Key Specifications

Table 1-1 Technical Specifications

Basic Information	
Channels	1408 channels, based on NebulasIV™
Constellations	BDS/GPS/GLONASS/Galileo/QZSS
	BDS: B1I, B2I, B3I, B1C, B2a, B2b
	GPS: L1 C/A, L1C, L2P (Y), L2C, L5
Frequencies	GLONASS: G1, G2, G3
riequencies	Galileo: E1, E5a, E5b, E6
	QZSS: L1C/A, L1C, L2C, L5
	NavIC: L5
Power	
Voltage	+3.0 V ~ +3.6 V DC
Power Consumption	480 mW (Typical)



$\begin{split} & \begin{array}{l} \begin{array}{l} \mbox{Single Point} \\ \mbox{Positioning}^1 \\ (RMS) \end{array} & \begin{array}{l} \mbox{Horizontal: } 1.5 m \\ \hline \mbox{Vertical: } 2.5 m \\ \hline \mbox{Positioning} \mbox{Accuracy} \end{array} & \begin{array}{l} \mbox{Horizontal: } 0.4 m \\ \hline \mbox{Positioning} \mbox{Accuracy} \end{array} & \begin{array}{l} \mbox{Horizontal: } 0.4 m \\ \hline \mbox{Vertical: } 0.8 m \\ \hline \mbox{Vertical: } 0.8 m \end{array} & \begin{array}{l} \mbox{Horizontal: } 0.4 m \\ \hline \mbox{Vertical: } 0.8 m \\ \hline \mbox{Vertical: } 0.8 m \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.5 m + 1 ppm \\ \hline \mbox{Vertical: } 1.0 m \\ \hline \mbox{Vertical: } 1.0 m \\ \hline \mbox{Vertical: } 1.0 m \\ \hline \mbox{Vertical: } 10 cm \\ \hline \mbox{Vertical: } 10 cm \\ \hline \mbox{Vertical: } 10 cm \\ \hline \mbox{Vertical: } 1 mm \\ \hline \mbox{Imm} \\ \hline \mbox{Vertical: } 1 mm \\ \hline \mbox{Imm} \\ \hline \mbox{Vertical: } 1 mm \\ \hline \mbox{Imm} \\ \hline \mbox{Imm} \\ \hline \mbox{Imm} \\ \hline \mbox{Vertical: } 1 mm \\ \hline \mbox{Imm} \\ \hline $	Performance						
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$\begin{array}{llllllllllllllllllllllllllllllllllll$			ng	Vertical: 2.5 m			
Vertical: 0.8 m Positioning AccuracyRTK (RMS) $^{1/2}$ Horizontal: $0.8 \text{ cm} + 1 \text{ ppm}$ RTK (RMS) $^{1/2}$ $Horizontal: 0.8 \text{ cm} + 1 \text{ ppm}$ PPP (RMS) 3 $Horizontal: 5 \text{ cm}$ Observation Accuracy (RMS)BDSGPSGPSGLONASSGalileoB11/B1C/L1C/L1 C/A/G1/E1 10 cm 10 cm B11/B1C/L1C/L1 C/A/G1/E1 1 mm 1 mm 1 mm B31/L2P(Y)/L2C/G2/E6 10 cm 10 cm 10 cm B31/L2P(Y)/L2C/G2/E6 1 mm 1 mm 1 mm B31/L2P(Y)/L2C/G2/E6 10 cm 10 cm 10 cm B21/B2a/B2b/L5/G3/E5a/E5b 10 cm 10 cm 10 cm B21/B2a/B2b/L5/G3/E5a/E5b 1 mm 1 mm 1 mm B21/B2a/B2b/L5/G3/E5a/E5b 1 mm 1 mm 1 mm			MC)12	Horizontal: 0.4 m			
$\begin{array}{llllllllllllllllllllllllllllllllllll$	Positioning Accuracy			Vertical: 0.8 m			
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Vertical: 10 cmObservation Accuracy (RMS)BDSGPSGLONASSGalileoB11/B1C/L1C/L1 C/A/G1/E110 cm10 cm10 cm10 cmB11/B1C/L1C/L1 C/A/G1/E11 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E610 cm10 cm10 cm10 cmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mmB21/B2a/B2b/L5/G3/E5a/E5b10 cm10 cm10 cm10 cmB21/B2a/B2b/L5/G3/E5a/E5b1 mm1 mm1 mm1 mm			c)3	Horizontal: 5 cr	n		
B11/B1C/L1C/L1 C/A/G1/E110 cm10 cm10 cm10 cmB11/B1C/L1C/L1 C/A/G1/E11 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E610 cm10 cm10 cm10 cmB31/L2P(Y)/L2C/G2/E610 cm10 cm10 cm10 cmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mmB31/L2P(Y)/L2C/G2/E61 mm1 mm1 mm1 mm			3)*	Vertical: 10 cm			
PseudorangeIO cmIO cmIO cmIO cmIO cmB1I/B1C/L1C/L1 C/A/G1/E1 Carrier Phase1 mm1 mm1 mm1 mm1 mmB3I/L2P(Y)/L2C/G2/E6 Pseudorange10 cm10 cm10 cm10 cm10 cmB3I/L2P(Y)/L2C/G2/E6 Carrier Phase1 mm1 mm1 mm1 mm1 mmB2I/B2a/B2b/L5/G3/E5a/E5b Carrier Phase10 cm10 cm10 cm10 cmB2I/B2a/B2b/L5/G3/E5a/E5b Carrier Phase1 mm1 mm1 mm1 mm	Observation Accuracy (RMS)	BDS	GPS	GLONASS	Galileo		
Carrier PhaseI mmI mmI mmI mmI mmB3I/L2P(Y)/L2C/G2/E6 Pseudorange10 cm10 cm10 cm10 cmB3I/L2P(Y)/L2C/G2/E6 Carrier Phase1 mm1 mm1 mm1 mmB2I/B2a/B2b/L5/G3/E5a/E5b Pseudorange10 cm10 cm10 cm10 cmB2I/B2a/B2b/L5/G3/E5a/E5b Carrier Phase1 mm1 mm1 mm1 mm		10 cm	10 cm	10 cm	10 cm		
Pseudorange10 cm10 cm10 cm10 cmB3I/L2P(Y)/L2C/G2/E6 Carrier Phase1 mm1 mm1 mm1 mmB2I/B2a/B2b/L5/G3/E5a/E5b Pseudorange10 cm10 cm10 cm10 cmB2I/B2a/B2b/L5/G3/E5a/E5b Carrier Phase1 mm1 mm1 mm1 mm		1 mm	1 mm	1 mm	1 mm		
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Pseudorange10 cm10 cm10 cm10 cmB2I/B2a/B2b/L5/G3/E5a/E5b Carrier Phase1 mm1 mm1 mm		1 mm	1 mm	1 mm	1 mm		
Carrier Phase		10 cm	10 cm	10 cm	10 cm		
Time Pulse Accuracy (RMS) 20 ns		1 mm	1 mm	1 mm	1 mm		
	Time Pulse Accuracy (RMS)	20 ns					

¹ Test results may be biased due to atmospheric conditions, baseline length, GNSS antenna type, multipath, number of visible satellites, and satellite geometry

² The measurement uses a 1 km baseline and a receiver with good antenna performance, regardless of possible errors of antenna phase center offset

³ After 20 minutes of convergence under open sky without jamming

Velocity Accuracy ⁴ (RMS)	0.03 m/s		
Considuity	Acquisition: -148 dBm		
Sensitivity	Tracking: -160 dBm		
	Cold Start < 12 s		
Time to First Fix⁵ (TTFF)	Hot Start < 4 s		
Initialization Time ¹	< 5 s (Typical)		
Initialization Reliability ¹	> 99.9%		
Data Update Rate ⁶	50 Hz Positioning		
Differential Data	RTCM 3.X		
Data Format	NMEA-0183, Unicore		
Physical Characteristics			
Package	54 pin LGA		
Package Dimensions	54 pin LGA 22 mm × 17 mm × 2.6 mm		
Dimensions	22 mm × 17 mm × 2.6 mm		
Dimensions Weight	22 mm × 17 mm × 2.6 mm		
Dimensions Weight Environmental Specifications	22 mm × 17 mm × 2.6 mm 1.88 g ± 0.03 g		
Dimensions Weight Environmental Specifications Operating Temperature	22 mm × 17 mm × 2.6 mm 1.88 g ± 0.03 g -40 °C ~ +85 °C		
Dimensions Weight Environmental Specifications Operating Temperature Storage Temperature	22 mm × 17 mm × 2.6 mm 1.88 g ± 0.03 g -40 °C ~ +85 °C -55 °C ~ +95 °C		
Dimensions Weight Environmental Specifications Operating Temperature Storage Temperature Humidity	22 mm × 17 mm × 2.6 mm 1.88 g ± 0.03 g -40 °C ~ +85 °C -55 °C ~ +95 °C 95% No condensation		
Dimensions Weight Environmental Specifications Operating Temperature Storage Temperature Humidity Vibration	22 mm × 17 mm × 2.6 mm 1.88 g ± 0.03 g -40 °C ~ +85 °C -55 °C ~ +95 °C 95% No condensation GJB150.16A-2009, MIL-STD-810F		

⁴ Open sky, unobstructed scene, 99% @ static

⁵ -130dBm @ more than 12 available satellites

⁶ Supports 50 Hz in specific mode



l ² C* × 1	
SPI*×1	Slave
CAN* × 1	Shared with UART3

* I²C, SPI, CAN: reserved interfaces, not supported currently

1.3 Block Diagram

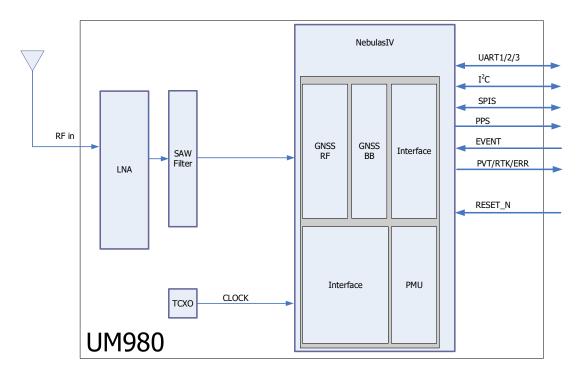


Figure 1-2 UM980 Block Diagram

• RF Part

The receiver gets filtered and enhanced GNSS signal from the antenna via a coaxial cable. The RF part converts the RF input signals into the IF signals, and converts IF analog signals into digital signals required for NebulasIV[™] chip (UC9810).

● NebulasIVTM SoC (UC9810)

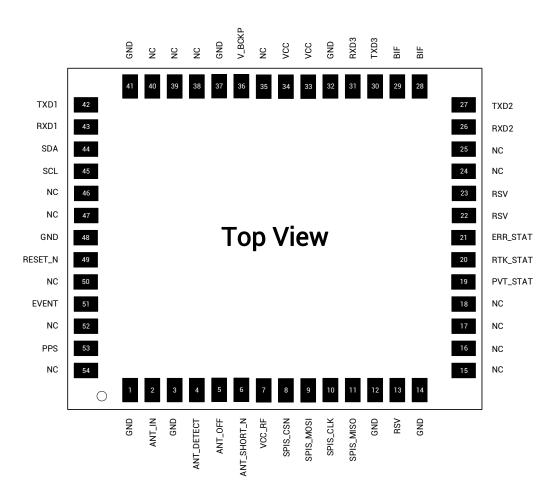
NebulasIV (UC9810) is Unicore's new generation high precision GNSS SoC with 22 nm low power design, supporting all constellations all frequencies and 1408 super channels. It integrates a dual-core CPU, a high speed floating point processor and an RTK co-processor, which can fulfill the high precision baseband processing and RTK positioning independently.

• External Interfaces

The external interfaces of UM980 include UART, I²C*, SPI*, CAN*, PPS, EVENT, RTK_STAT, PVT_STAT, ERR_STAT, RESET_N, etc.

2 Hardware

2.1 Pin Definition







No.	Pin	I/0	Description
1	GND	_	Ground
2	ANT_IN	I	GNSS antenna signal input

* I²C, SPI, CAN: reserved interfaces, not supported currently



No.	Pin	I/O	Description
3	GND	_	Ground
4	ANT_DETECT	I	Antenna signal detection
5	ANT_OFF	0	Disable external LNA
6	ANT_SHORT_N	I	Antenna short circuit detection; active low
7	VCC_RF ⁷	0	External LNA power supply
8	SPIS_CSN	I	Chip select pin for SPI slave
9	SPIS_MOSI	I	Master Out / Slave In. This pin is used to receive data in slave mode.
10	SPIS_CLK	I	Clock input pin for SPI slave
11	SPIS_MISO	0	Master In / Slave Out. This pin is used to transmit data in slave mode.
12	GND	_	Ground
13	RSV	_	Reserved; must be floating
14	GND	_	Ground
15	NC	_	No connection inside; leave floating
16	NC	_	No connection inside; leave floating
17	NC	_	No connection inside; leave floating
18	NC	_	No connection inside; leave floating
19	PVT_STAT	0	PVT status: active high; outputs high when positioning and low when not positioning

⁷ Not recommended to take VCC_RF as ANT_BIAS to feed the antenna. See section 3.2 for more details.

No.	Pin	I/O	Description
20	RTK_STAT	0	RTK status: active high; outputs high for RTK fixed solution and low for other positioning status or no positioning
21	ERR_STAT	0	Error status: active high; outputs high when failing self-test, and low when passing self-test
22	RSV	_	Reserved, must be floating
23	RSV	_	Reserved, must be floating
24	NC	_	No connection inside; leave floating
25	NC	_	No connection inside; leave floating
26	RXD2	I	COM2 input, LVTTL level
27	TXD2	0	COM2 output, LVTTL level
28	BIF	_	Built-in function; recommended to add a through-hole testing point and a 10 kΩ pull- up resistor; cannot connect ground or power supply, and cannot input/output data, but can be floating
29	BIF	_	Built-in function; recommended to add a through-hole testing point and a 10 kΩ pull- up resistor; cannot connect ground or power supply, and cannot input/output data, but can be floating
30	TXD3	0	COM3 output, which can be used as CAN TXD, LVTTL level
31	RXD3	I	COM3 input, which can be used as CAN RXD, LVTTL level
32	GND	_	Ground
33	VCC	Ι	Power supply



No.	Pin	I/O	Description
34	VCC	Ι	Power supply
35	NC	_	No connection inside; leave floating
36	V_BCKP	I	When the main power supply VCC is cut off, V_BCKP supplies power to RTC and relevant register. Level requirement: 2.0 V ~ 3.6 V, and the working current should be less than 60 μ A at 25 °C. If you do not use the hot start function, connect V_BCKP to VCC. Do NOT connect it to ground or leave it floating.
37	GND	_	Ground
38	NC	_	No connection inside; leave floating
39	NC	_	No connection inside; leave floating
40	NC	_	No connection inside; leave floating
41	GND	_	Ground
42	TXD1	0	COM1 output, LVTTL level
43	RXD1	I	COM1 input, LVTTL level
44	SDA	I/0	I²C data
45	SCL	I/0	I ² C clock
46	NC	_	No connection inside; leave floating
47	NC	_	No connection inside; leave floating
48	GND	_	Ground
49	RESET_N	I	System reset; active Low. The active time should be no less than 5 ms.
50	NC	_	No connection inside; leave floating
51	EVENT	I	Event mark input, with adjustable frequency and polarity

No.	Pin	I/O	Description
52	NC	_	No connection inside; leave floating
53	PPS	0	Pulse per second, with adjustable pulse width and polarity
54	NC	_	No connection inside; leave floating

2.2 Electrical Specifications

2.2.1 Absolute Maximum Ratings

Parameter	Symbol	Min.	Max.	Unit
Power Supply Voltage	VCC	-0.3	3.6	V
Input Voltage	V _{in}	-0.3	3.6	V
GNSS Antenna Signal Input	ANT_IN	-0.3	6	V
Antenna RF Input Power	ANT_IN input power		+10	dBm
External LNA Power Supply	VCC_RF	-0.3	3.6	V
VCC_RF Output Current	ICC_RF		100	mA
Storage Temperature	T _{stg}	-55	95	°C

Table 2-2 Absolute Maximum Ratings

2.2.2 Operating Conditions

Table 2-3 Operat	ting Conditions
------------------	-----------------

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Power Supply Voltage ⁸	VCC	3.0	3.3	3.6	V	
Maximum VCC Ripple	Vrpp	0		50	mV	

 $^{8}\,$ The voltage range of VCC (3.0 V \sim 3.6 V) has already included the ripple voltage.



Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Working Current ⁹	l _{opr}		145	180	mA	VCC=3.3 V
VCC_RF Output Voltage	VCC_RF		VCC-0.1		V	
VCC_RF Output Current	ICC_RF			50	mA	
Operating Temperature	T _{opr}	-40		85	°C	
Power Consumption	Р		480		mW	

2.2.3 IO Threshold

Table 2-4 IO Threshold

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Low Level Input Voltage	Vin_low	0		0.6	V	
High Level Input Voltage	Vin_high	VCC × 0.7		VCC + 0.2	V	
Low Level Output Voltage	V _{out_low}	0		0.45	V	I _{out} = 2 mA
High Level Output Voltage	Vout_high	VCC - 0.45		VCC	V	I _{out} = 2 mA

2.2.4 Antenna Feature

Table 2-5 Antenna Feature

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Optimum Input Gain	Gant	18	30	36	dB	

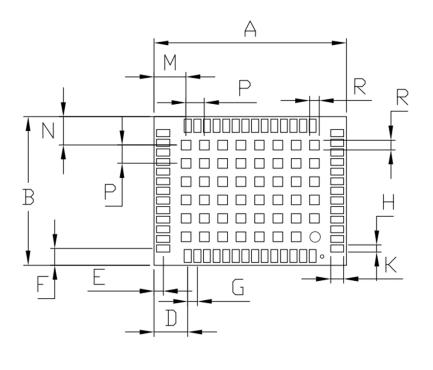
⁹ Since the product has capacitors inside, inrush current occurs during power-on. You should evaluate in the actual environment in order to check the effect of the supply voltage drop caused by inrush current in the system.

2.3 Dimensions

Table 2-6 Dimensions

Parameter	Min. (mm)	Typ. (mm)	Max. (mm)
A	21.80	22.00	22.50
В	16.80	17.00	17.50
С	2.40	2.60	2.80
D	3.75	3.85	3.95
E	0.95	1.05	1.15
F	1.80	1.90	2.00
G	1.00	1.10	1.20
Н	0.70	0.80	0.90
К	1.40	1.50	1.60
М	3.55	3.65	3.75
Ν	3.15	3.25	3.35
Р	2.00	2.10	2.20
R	1.00	1.10	1.20
Х	0.72	0.82	0.92





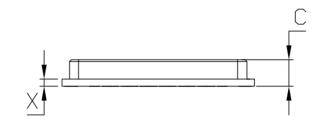


Figure 2-2 UM980 Mechanical Dimensions

3 Hardware Design

3.1 Recommended Minimal Design

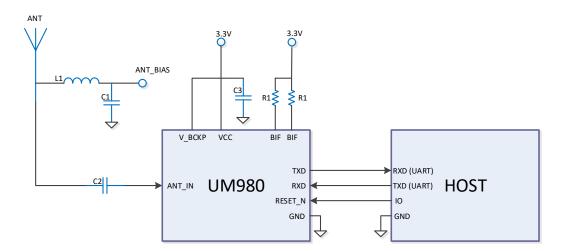


Figure 3-1 Recommended Minimal Design

- L1: 68 nH RF inductor in 0603 package is recommended
- C1: 100 nF + 100 pF capacitors connected in parallel is recommended
- C2: 100 pF capacitor is recommended

C3: N * 10 μ F + 1 * 100 nF capacitors connected in parallel is recommended, and the total inductance should be no less than 30 μ F

R1: 10 k Ω resistor is recommended

3.2 Antenna Feed Design

UM980 just supports feeding the antenna from the outside of the module rather than from the inside. It is recommended to use devices with high power and that can withstand high voltage. Gas discharge tube, varistor, TVS tube and other high-power protective devices may also be used in the power supply circuit to further protect the module from lightning strike and surge.



▲ If the antenna feed supply ANT_BIAS and the module's main supply VCC use the same power rail, the ESD, surge and overvoltage from the antenna will have an effect on VCC, which may cause damage to the module. Therefore, it is recommended to design an independent power rail for the ANT_BIAS to reduce the possibility of module damage.

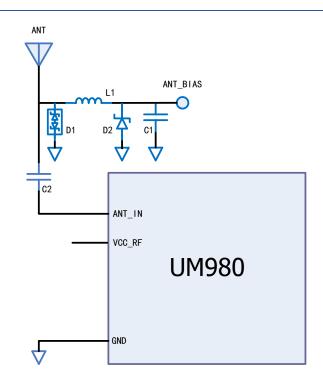


Figure 3-2 UM980 External Antenna Feed Reference Circuit

Notes:

- L1: feed inductor, 68 nH RF inductor in 0603 package is recommended
- C1: decoupling capacitor, recommended to connect two capacitors of 100 nF/100 pF in parallel
- C2: DC blocking capacitor, recommended 100 pF capacitor
- It is not recommended to take VCC_RF as ANT_BIAS to feed the antenna (VCC_RF is not optimized for anti-lightning strike, anti-surge and over current protection due to the compact size of the module)
- D1: ESD diode, choose the ESD protection device that supports high frequency signals (above 2000 MHz)
- D2: TVS diode, choose the TVS diode with appropriate clamping specification according to the requirement of feed voltage and antenna withstand voltage

3.3 Power-on and Power-off

VCC

- The VCC initial level when power-on should be less than 0.4 V.
- The VCC ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% VCC.
- Power-on time interval: The time interval between the power-off (VCC < 0.4 V) to the next power-on must be larger than 500 ms.

V_BCKP

- The V_BCKP initial level when power-on should be less than 0.4 V.
- The V_BCKP ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% V_BCKP.
- Power-on time interval: The time interval between the power-off (V_BCKP < 0.4 V) to the next power-on must be larger than 500 ms.

3.4 Grounding and Heat Dissipation

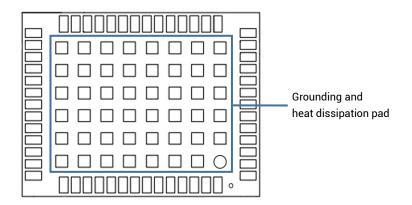
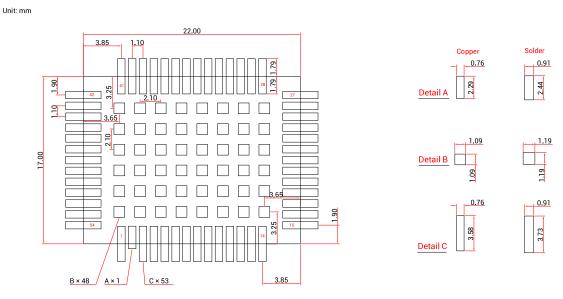


Figure 3-3 Grounding and Heat Dissipation Pad (Bottom View)

The 48 pads in the rectangle in Figure 3-3 are for grounding and heat dissipation. In the PCB design, the pads should be connected to a large sized ground to strengthen the heat dissipation.



3.5 Recommended PCB Package Design



See the following figure for the recommended PCB package design.

Figure 3-4 Recommended PCB Package Design

Notes:

For the convenience of testing, the soldering pads of the pins are designed long, exceeding the module border much more. For example:

- The pads denoted as detail C are 1.79 mm longer than the module border.
- The pad denoted as detail A is 0.50 mm longer than the module border. It is relatively short as it is an RF pin pad, so we hope the trace on the surface is as short as possible to reduce the impact of external interference on the RF signals.

4 Production Requirement

Recommended soldering temperature curve is as follows:

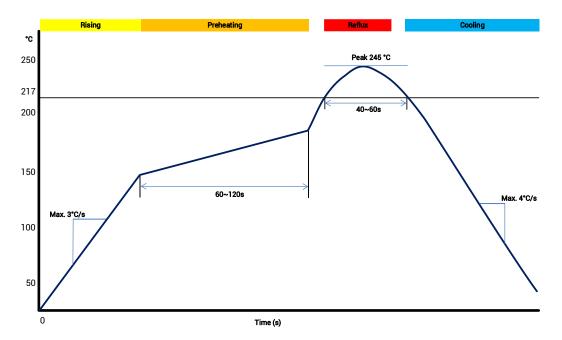


Figure 4-1 Soldering Temperature (Lead-free)

Temperature Rising Stage

- Rising slope: Max. 3 °C/s
- Rising temperature range: 50 °C ~ 150 °C

Preheating Stage

- Preheating time: 60s ~ 120 s
- Preheating temperature range: 150 °C ~ 180 °C

Reflux Stage

- Over melting temperature (217 °C) time: 40s ~ 60 s
- Peak temperature for soldering: no higher than 245 °C

Cooling Stage

• Cooling slope: Max. 4 °C / s





In order to prevent falling off during soldering of the module, do not solder it on the back of the board during design, and it is not recommended to go through soldering cycle twice.

- The setting of soldering temperature depends on many factors of the factory, such as board type, solder paste type, solder paste thickness etc. Please also refer to the relevant IPC standards and indicators of solder paste.
- Since the lead soldering temperature is relatively low, if using this method, please give priority to other components on the board.
- The opening of the stencil needs to meet your design requirement and comply with the examine standards. The thickness of the stencil is recommended to be 0.15mm.

5 Packaging

5.1 Label Description



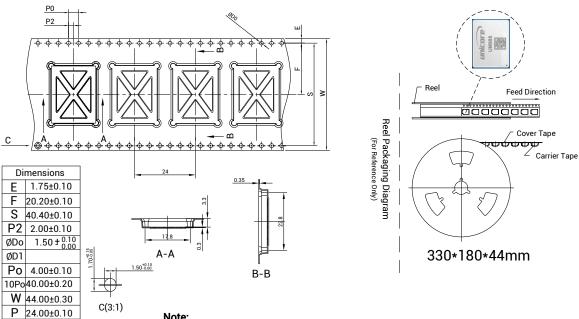


5.2 Product Packaging

The UM980 module uses carrier tape and reel (suitable for mainstream surface mount devices), packaged in vacuum-sealed aluminum foil antistatic bags, with a desiccant inside to prevent moisture. When using reflow soldering process to solder modules, please strictly comply with IPC standard to conduct temperature and humidity control on the modules. As packaging materials such as the carrier tape can only withstand the temperature of 55 degrees Celsius, modules shall be removed from the package during baking.



Figure 5-2 UM980 Package



Note:

Ao 17.80±0.10

B0 22.80±0.10 KO 3.30±0.10

0.35±0.05

t

- 1. The cumulative tolerance of 10 side holes should not exceed ±0.2 mm.
- 2. Material of the tape: Black antistatic PS (surface impedance 105-1011) (surface static voltage <100 V), thickness: 0.35 mm.
- 3. Total length of the 13-inch reel package: 6.816 m (Length of the first part of empty packets: 0.408 m, length of packets containing modules: 6 m, length of the last part of empty packets: 0.408 m).
- 4. Total number of packets in the 13-inch reel package: 284 (Number of the first part of empty packets: 17; actual number of modules in the packets: 250; number of the last part of empty packets: 17).
- 5. All dimension designs are in accordance with EIA-481-C-2003.
- 6. The maximum bending degree of the carrier tape within the length of 250 mm should not exceed 1 mm (see the figure below).



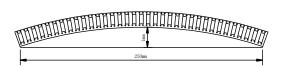


Figure 5-3 UM980 Reel Package Diagram

Table 5-1 Package Description

ltem	Description
Module Number	250 pieces/reel
Reel Size	Tray: 13"
	External diameter: 330 ± 2 mm,
	Internal diameter: 180 ± 2mm,
	Width: 44.5 ± 0.5 mm
	Thickness: 2.0 ± 0.2 mm
Carrier Tape	Space between (center-to-center distance): 24 mm

Before surface mounting, make sure that the color of the 30% circle on the HUMIDITY INDICATOR is blue (see Figure 5-4). If the color of the 20% circle is pink and the color of the 30% circle is lavender (see Figure 5-5), you must bake the module until it turns to blue. The UM980 is rated at MSL level 3. Please refer to the IPC/JEDEC J-STD-033 standards for the package and operation requirements. You may also access to the website <u>www.jedec.org</u> to get more information.

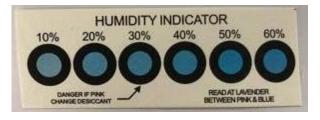


Figure 5-4 Normal Humidity Indication

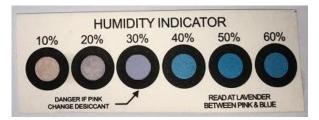


Figure 5-5 Abnormal Humidity Indication

The shelf life of the UM980 module packaged in vacuum-sealed aluminum foil antistatic bags is one year.

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